




**Global Inspection
Managing**

Final Random Inspection Report	Service Number: 18092546
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GENERAL INFORMATION		
	Product Name	Laptop cases
	Item number	
	P/O number	LCK 19375
	Quantity	18940 Pcs
	Client name	
	Supplier name	
	Inspection date	13th Nov, 2018
	Inspection location	Quanzhou, Fujian, China
	Inspector	John. Cai

SUMMARY SECTION		
Category	Result	Comment
Quantity	Passed	Conform with the order information of client
Product description	Passed	Conform with the order information of client
Workmanship	Passed	Workmanship check is accepted
Testing	Pending	Please refer to remark 4
Packaging/Marking check	Pending	Please refer to remark 5
Product data measurement	Passed	Conform with the order information of client
Client's special requirement	Pending	Please refer to remark 7

Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)			DEFECTS		
			Critical	Major	Minor
Sampling plan: Single, Normal	AQL	0	2.5	4.0	
Inspection Level: Fixed	Defects Found:	0	2	11	
Sample Size	200	Max. Allowed:	0	10	14
Inspected sample size:		200	200	200	

REMARK	
1.	The actual quantity was conformed to client's order. Please check quantity chart for the breakdown.
2.	The actual product was conformed to sample.
3.	200pcs samples randomly selected from the packed and unpacked products. Actual found 2 major and 11



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	minor defects during inspection; it was within the AQL level. Please refer to the defective list chart for details.
4.	The factory did not agree to conduct the carton drop test and water proof test
5.	The carton size and gross weight was different from client's spec. please refer to "packing/marketing" for details.
6.	The actual product size was conformed to sample.
7.1	The product must be clean, without spots, rips or broken. ---- Pending . Pls refer to defective chart.
7.2	The size of the item according to specification (+)(-) 5mm. ----passed
7.3	The finish of the products has to be well done. ----passed
7.4	The seams have to be straight. ---- Pending . Pls refer to defective chart.
7.5	No loose threads. ---- Pending . Pls refer to defective chart.
7.6	The logo have be made well, position according to the imagen and sample, thread color according to sample. ----passed
7.7	The Inner label information according the specification. ----passed
7.9	Carton mark information according to the specification. ----passed
7.10	Shipment: 1220 pcs, lap top case black and orange color (61cartons). ----passed
7.11	Shipment:17720 pcs (886ctns) lap top case black and red color with jafra logo. ----passed
7.12	Carton size: 46*35*44cm ; 20 pcs/ctn; G.W.: 15kg/ctn ---- Pending . Carton size: 45.5*36*45cm ; 20 pcs/ctn; G.W.: 14.1kg/ctn

OVERALL CONCLUSION	PENDING
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1. QUANTITY (PCS)									+
Item	Order Quantity	Actual Quantity			Carton		Sample Qty.		
		Packed	Unpacked	Unfinished	Order	Actual	Packed	Unpacked	Total



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Laptop cases- Black and red	17720	14800	2920	0	/	740	156	31	187
Laptop cases- Black and orange	1220	1220	0	0	/	61	13	0	13
Total	18940	16020	2920	0	/	801	169	31	200
Result	Passed								

2. PRODUCT DESCRIPTION

Item	Order requirement	Actual Result			
		Color	Design	Material	Others
Laptop cases – Black and red	/	Conformed	Conformed	Conformed	/
Laptop cases – Black and orange	/	Conformed	Conformed	Conformed	/

Description Photos

Photos of Black and red

Spec	Actual
	

Sample (left) and product (right)

Sample (left) and product (right)



End of Photos

Photos of Black and orange

Spec	Actual
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Sample (left) and product (right)		Sample (left) and product (right)	
End of Photos			
Result	Passed		

3. WORKMANSHIP												+
Inspection Standard: ANSI/ASQZ1.4 (MIL-STD-105E)				DEFECTS								
				Critical		Major			Minor			
Sampling plan: Single, Normal		AQL		0		2.5			4.0			
Inspection Level: Fixed		Defects Found:		0		2			11			
Sample Size	200	Max. Allowed:		0		10			14			
Inspected sample size:				200		200			200			
Selected carton number												
Item	Qty	Carton number										
Laptop cases – Black and red	29	/	/	/	/	/	/	/	/	/	/	
Laptop cases – Black and orange	2	/	/	/	/	/	/	/	/	/	/	
Defectives Description				CRI		MAJ			MIN			
ITEM	Laptop cases			Sample size:200								
Broken stitches				0		1			0			
Poor stitches obviously				0		1			0			
Poor stitches slightly				0		0			6			
Untrimmed thread ends				0		0			5			
Defective Photos												



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Broken stitches



Poor stitches obviously



Poor stitches slightly



Poor stitches slightly





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Poor stitches slightly



Poor stitches slightly



Poor stitches slightly



Poor stitches slightly






Untrimmed thread ends

Untrimmed thread ends



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Untrimmed thread ends		Untrimmed thread ends	
		/	
Untrimmed thread ends		/	
Result	Passed		

4. TESTING				Check
	Description	Method	Sample Size	Result
1	Carton drop test	One corner, three edges, six sides, at height of 30inch (< 9.5kg) 24inch (9.5kg~18.6kg) 18inch (18.6kg~27.7kg) 12inch (27.7kg~45.3kg) 8inch (45.3kg~68kg) on the cement floor	0	Pending
2	Smell check	Check if there is any smell like Ammonia or other	200pcs	Passed



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		odor.		
3	Seaming strength test by hand with a normal force	Quality of seaming, no breakage when pulled on.	200pcs	Passed
4	Fatigue Test for all buttons or adjustable parts	20times, no damage nor blockage	8pcs	Passed
5	Pull on all metallic part attached to the bag. (Lock, ring etc.)	Ensure they are sewn securely on the fabric of the bag	8pcs	Passed
6	How many stitches per cm/inch	as per requirement or actual finding with ruler	8pcs	Pending 8-9 stitches per inch
7	Loading test	As per requirement., or 5kgs loaded for 4 hours	5pcs	Passed
8	Water proof test	Put water on product and no water leakage	0	Pending
9	Rub check	Rub for 15s with a wet cotton cloth, no fade or damage.	2pcs per item	Passed
10	Tape check on silk-screen/painting/electroplate	Use 3M tape for coating, electroplate and printing (logo, rating label and so on)	2pcs per item	Passed
Result		Pending		

5. PACKAGING/MARKING

Package Details

Item No.	Qty / Carton		Carton Size L×W×H (cm)		Gross Weight (KG)		Qty / Inner box	
	Marking	Actual	Marking	Actual	Marking	Actual	Marking	Actual
Laptop cases	20	20	46x35x44	45.5x36x45	15	14.1	/	/

Packing method

Item	Pallet	Outer carton	Inner box	Gift box	Blister card	Poly bag	Strip	Others	Protective material
Laptop cases	/	✓	/	/	/	✓	/	/	/

Result

Pending

6. PRODUCT DATA MEASUREMENT



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	Spec.	Approved Sample	1# Sample	2# Sample	3# Sample
Item No.:	Laptop cases- Black and red				
L×W×H(cm)	40x14x29	40x14x29	39.8x14x29	40x14x28.8	40x14x29
Net Weight(g)	/	650	600	620	640
Item No.:	Laptop cases- Black and orange				
L×W×H(cm)	40x14x29	40x14x29	40x14x28.6	40x14x28.8	39.8x14x29
Net Weight(g)	/	650	630	640	640
Result	Passed				

PHOTOS

Testing Photos

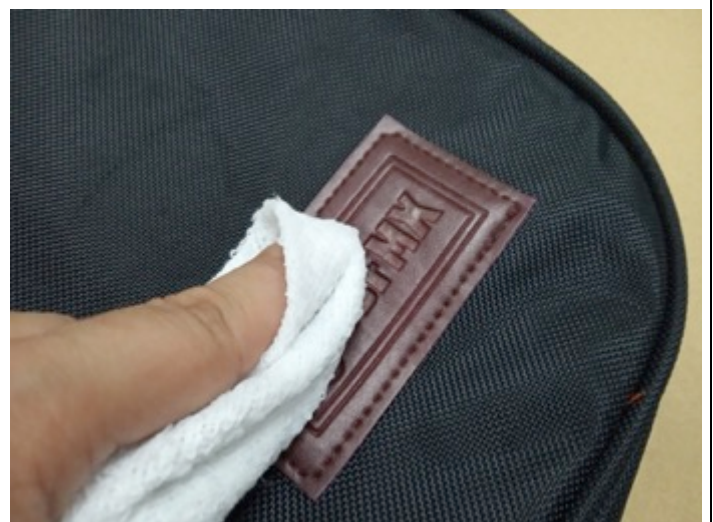
®



Rub test



Rub test



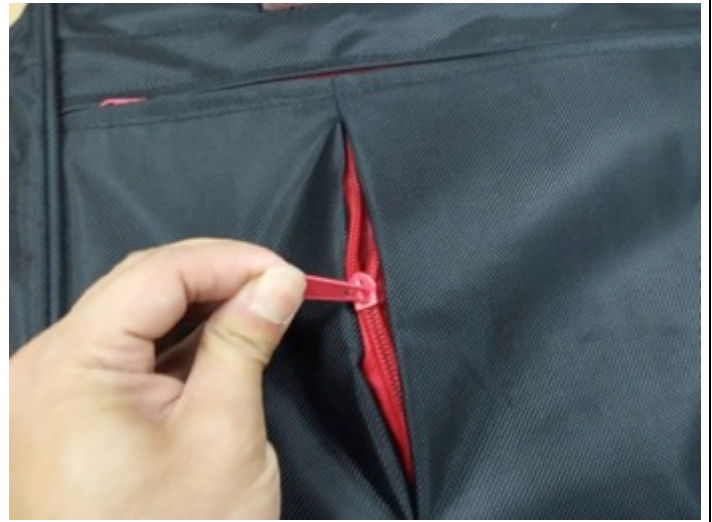


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Rub test



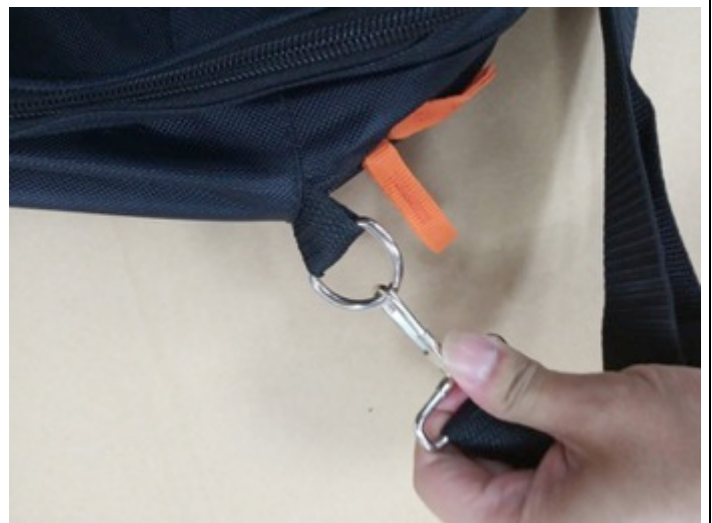
Rub test



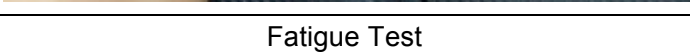
Rub test



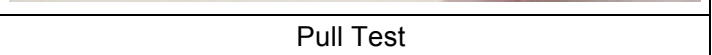
Fatigue Test



Fatigue Test



Pull Test

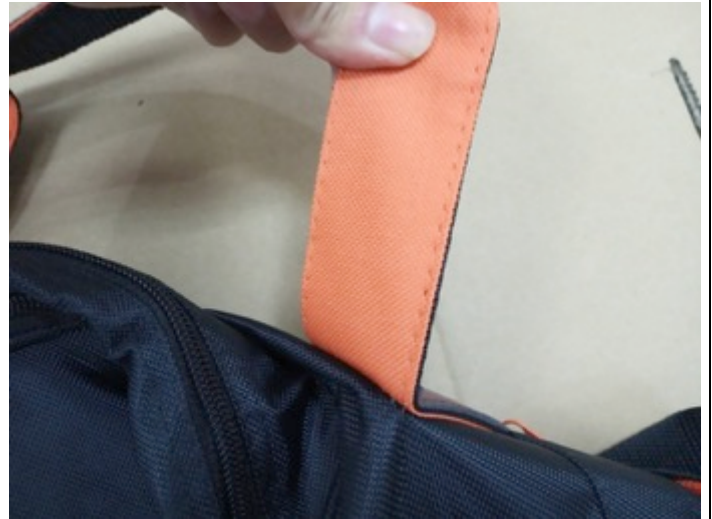




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Seaming strength check



Seaming strength check



Tape test



Tape test





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Tape test	Tape test
8-9 stitches per inch	Loading test

Packaging & Product Photos ®	
1	Photos of Laptop cases- Black and red
Master carton	Shipping mark



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MEAS.: 46X35X44 CM
G.W.: 15 KGS
N.W.: 14 KGS
CTN NO.: 24 / 4250
MADE IN CHINA

Side mark



5-ply carton



Open carton



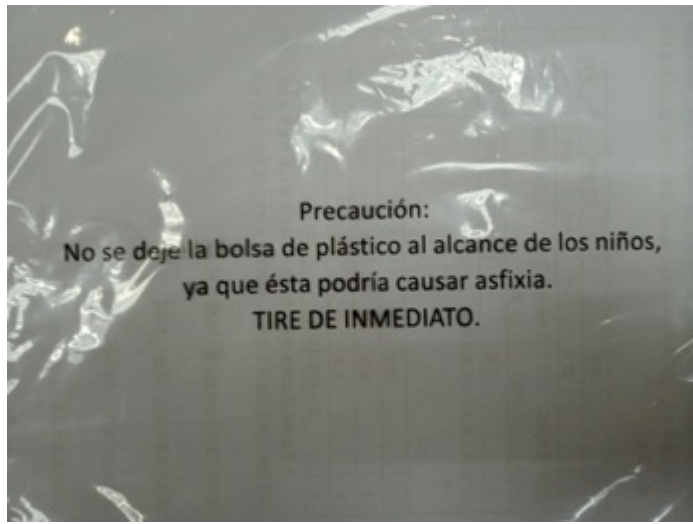
Carton packaging





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Product packaging



Product packaging



Mark on bag



Mark on bag



Mark on bag

Air hole on bag



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Product view



Product view



Product view



Product view





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Product view



Product view



Product view



Product view



Product view

Product view



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Product view



Product view



Product view



Product view





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Product view



Product view



Product view



Product view



Product view

Product view

2

Photos of Laptop cases- Black and orange



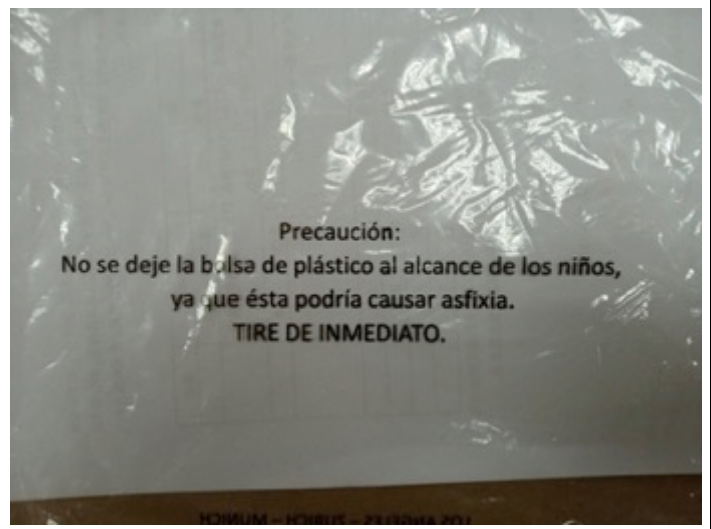
Shipping mark



Side mark



Product packaging



Mark on bag





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Mark on bag



Mark on bag



Product view



Product view



Product view



Product view





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Product view



Product view



Product view



Product view





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Product view



Product view



Product view



Product view



Product view

Product view



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Product view



Product view



Product view



Product view

MALETIN PC ORANGE C VIP
CODIGO:14836
CANTIDAD: 20 PCS
PROVEEDOR:75310
ORDEN DE COMPRA:40163

MEAS.:46X35X44 CM
G.W.: 15 KGS
N.W.: 14 KGS
CTN NO.: 34 /50
MADE IN CHINA



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Shipping mark

Side mark

Size & Weight Check Photos

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Laptop cases- Black and red



Carton length check



Length: 45.5cm



Carton width check



Width: 36cm



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Carton height check



Height: 45cm



Gross weight check



Gross Weight: 14.1KG





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N.W. check

600g



Product size check

39.8cm (ref: 40cm)



Product size check

29cm (ref: 29cm)



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Product size check



14cm (ref: 14cm)



Product size check: 11cm (ref: 11cm)






Product size check: 15cm (ref: 15cm)





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Product size check: 8.5cm (ref: 8.5cm)	Product size check: 3.8cm (ref: 4cm)
	
Product size check: 4.7cm (ref: 4.5cm)	Product size check: 7.5cm (ref: 7.5cm)
	<p style="text-align: center;">Nil</p>
Product size check: 4cm (ref: 4cm)	<p style="text-align: center;">Nil</p>



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Strap length check (min)



70cm



Strap length check (max)



63x2=126cm

Laptop cases- Black and orange



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Product size check



40cm (ref: 40cm)



Product size check

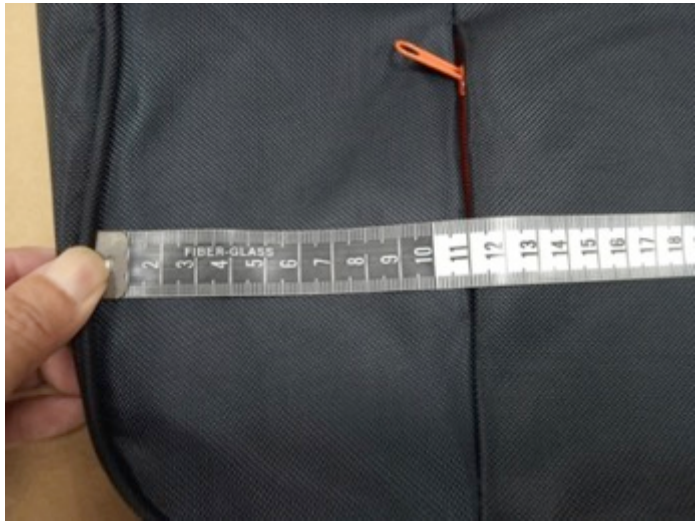





29cm (ref: 29cm)





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Product size check	14cm (ref: 14cm)
	
Product size check: 11cm (ref: 11cm)	Product size check: 15cm (ref: 15cm)
	
Product size check: 8.5cm (ref: 8.5cm)	Product size check: 3.8cm (ref: 4cm)



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Product size check: 4.7cm (ref: 4.5cm)	Product size check: 7.5cm (ref: 7.5cm)
	Nil
Product size check: 4cm (ref: 4cm)	Nil

Other photos



Warehouse



Warehouse



Warehouse



Warehouse



Packing on site	Packing on site
	
Selected samples	Factory name

END OF REPORT

Important Note:

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